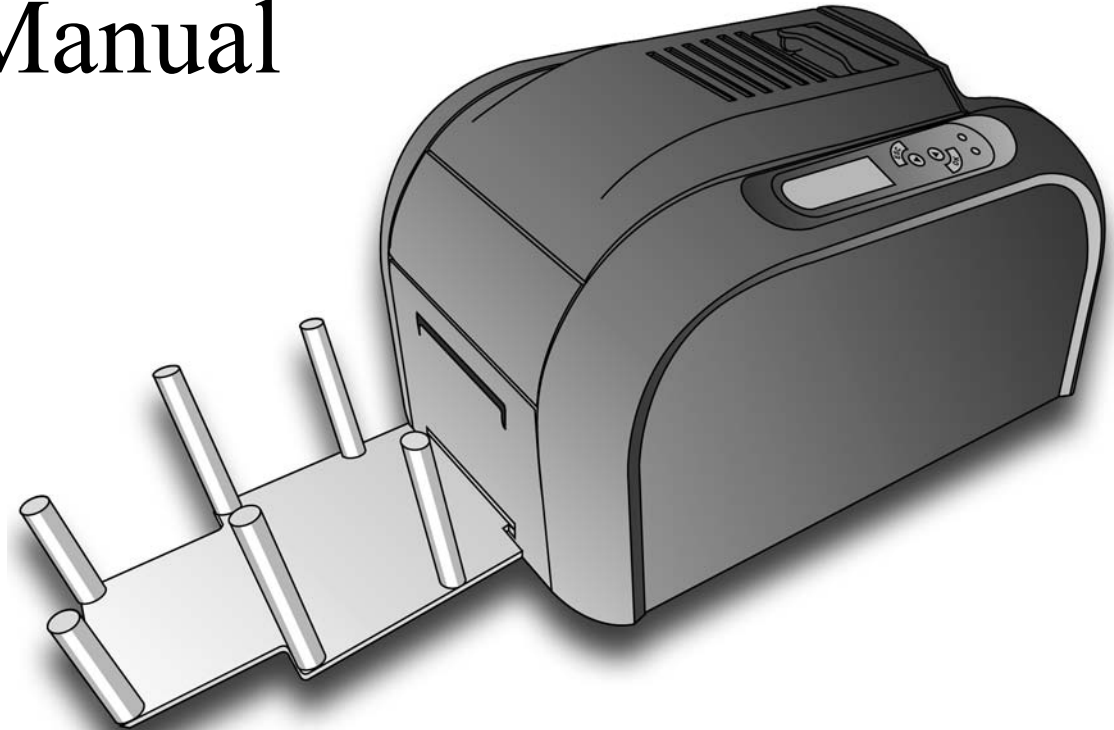


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neXus cannot be held liable for any errors that may be found in this manual, or for any loss or damage arising accidentally or as a result of dissemination or use of this manual.

Trademarks acknowledgement

CIAAT CTC-940 Card Printer is a trademark of CIAAT Co.,Ltd. product. All other trademarks belong to their respective holders.

Warranty

Refer to the warranty card supplied with your card printer package box for warranty terms, conditions and limitations.

Knowing your new printer

We thank you for choosing the XXL 2.0 card printer, the beginning of our long term successful association with you together. With the XXL 2.0 card printer, you will be able to enjoy easy operating, high quality XXL plastic cards printing conveniently for personalized credentials and badges from various level of thickness and color style. Please ensure the XXL 2.0 card printer to use the original consumables from neXus.

Getting ready to start

The main purpose of this user guide is to guide you to set up your printer step by step. Please take time to read through this carefully and complete the installation before start operating. This will save you time during installation and use, help you to understand more about this printer and its features. Should you discover any errors in this guide, please do help us by emailing us at nexus.de.ratingen.info@nexusgroup.com.

Assistant Icons

The following assistant icons will show up in this guide to indicate important information to be noticed.



Special warning notice



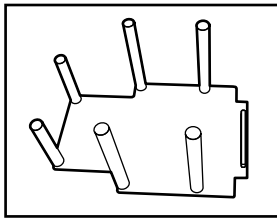
More in-depth information notice

1.1 Checking box contents

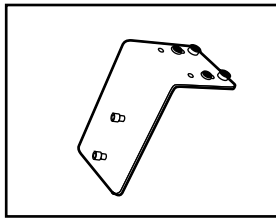
The XXL 2.0 card printer is supplied with several accessories and please do take time to check it closely. The accessories contents list may vary depending from your region/location.

i If any of below item is missing, please contact your nearest customer support facility of your local card printer distributor.

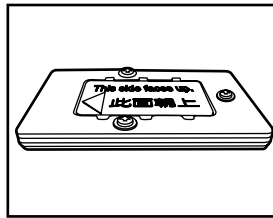
Accessories provide with your XXL 2.0 card printer:



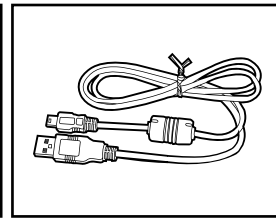
Card output hopper



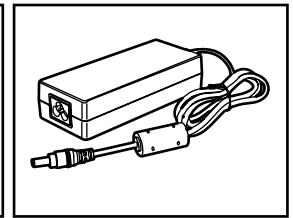
Card input hopper



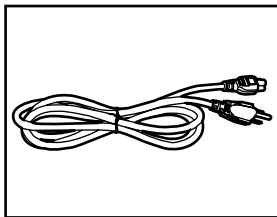
Weight module



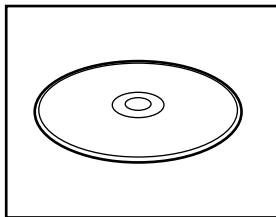
USB cable



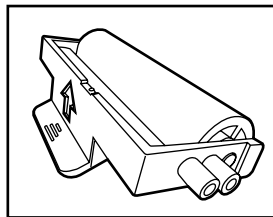
Power adaptor



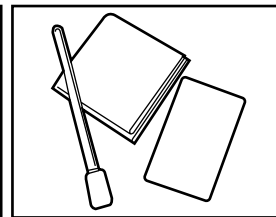
Power cord



Master CD



Dust arrester
with cleaning roller

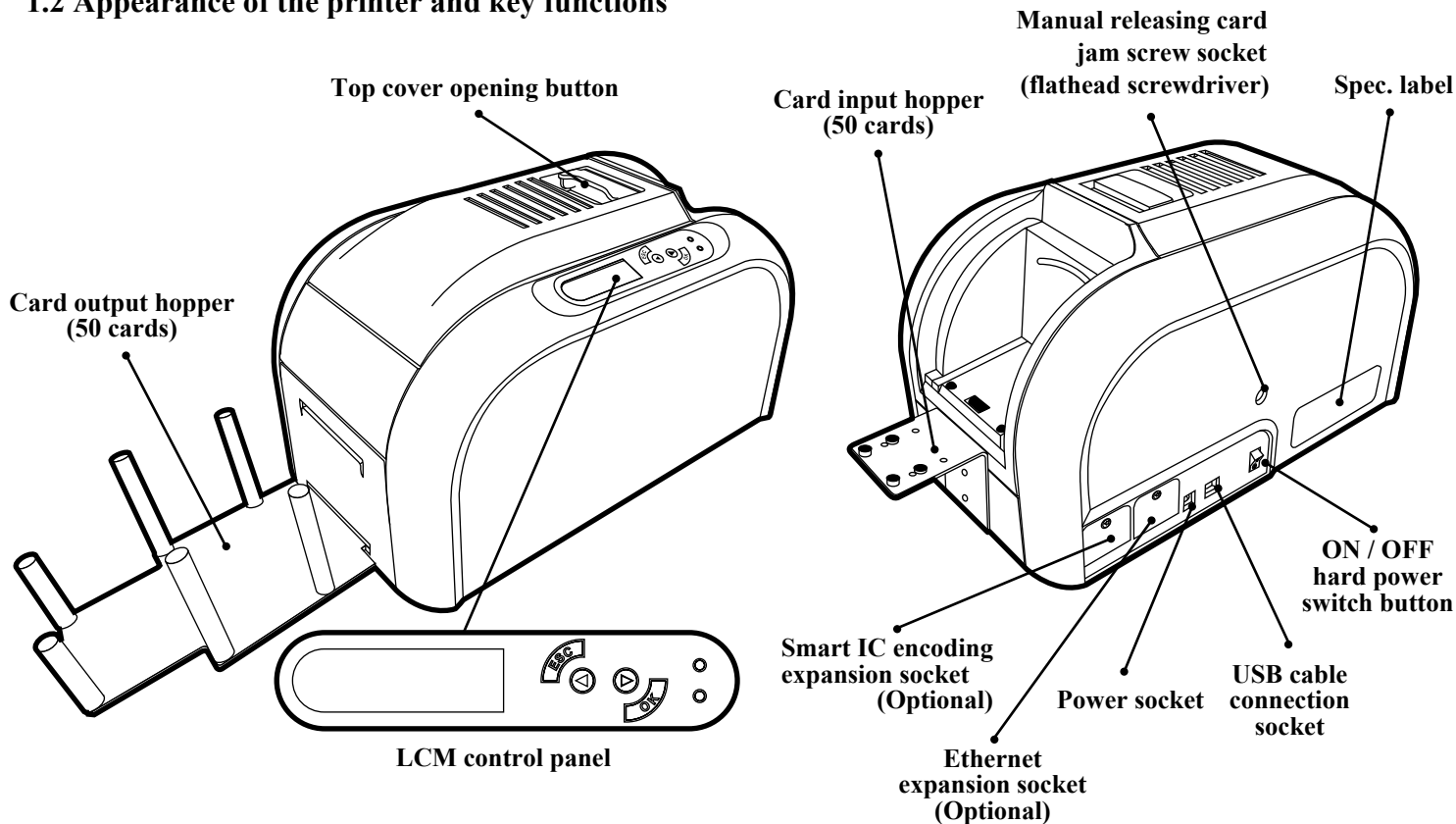


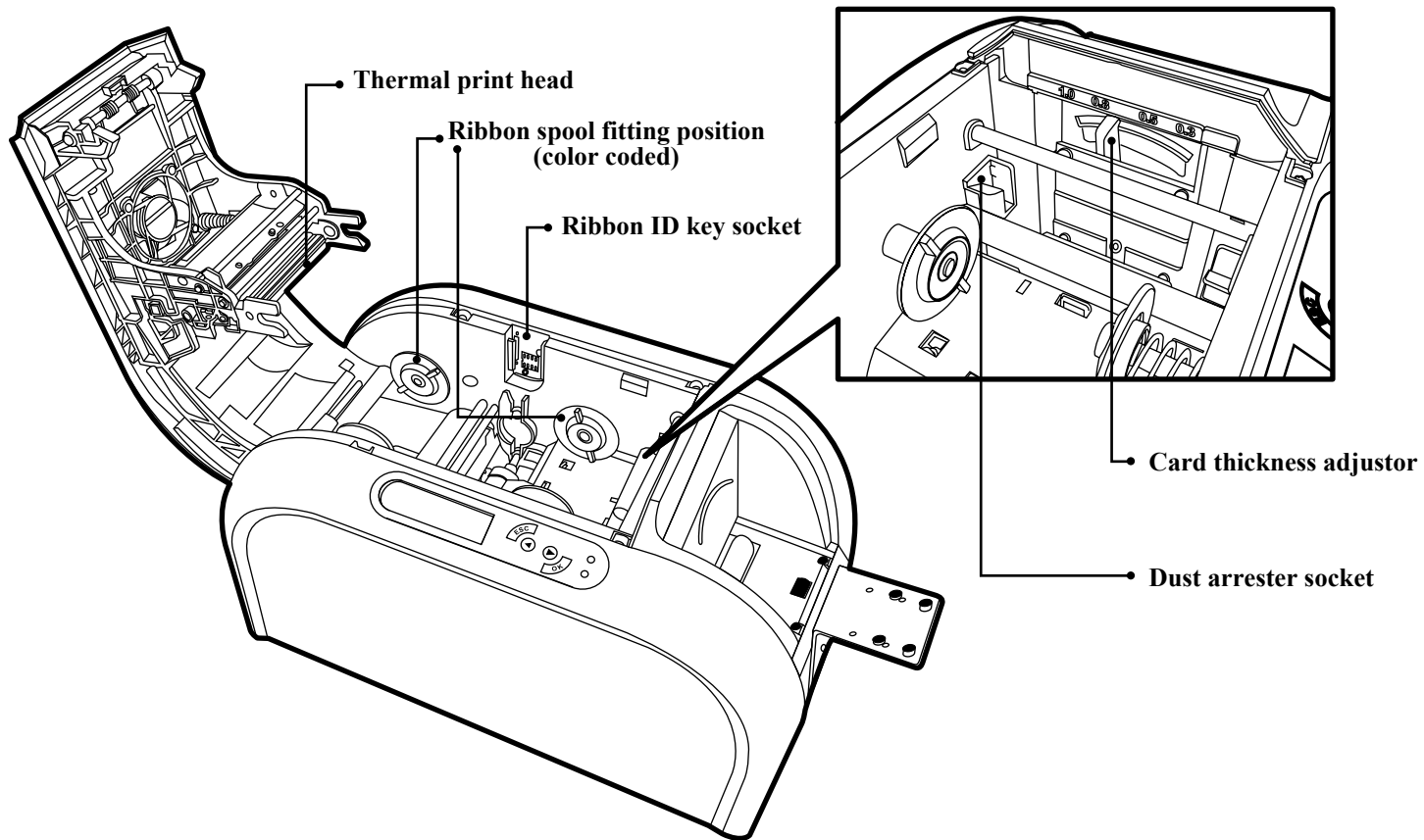
Cleaning kit



User manual

1.2 Appearance of the printer and key functions





1.3 Installation

1.3.1 Ribbon Installing

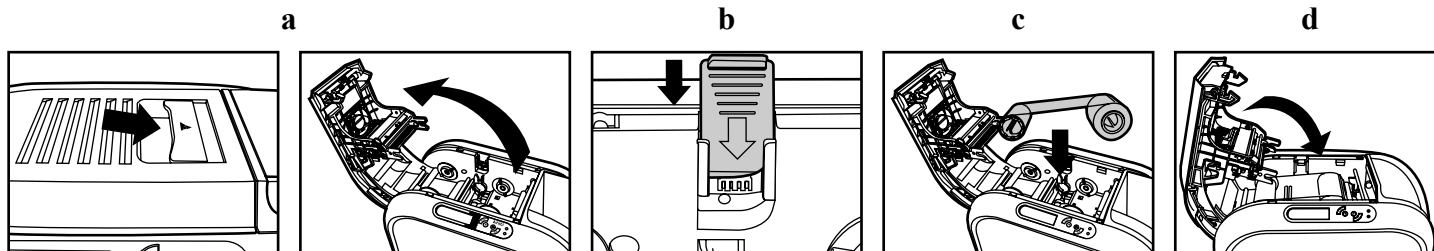
Using the original XXL 2.0 Card Printer Ribbon consumables will optimize your printer's performance and avoid causing damages to it. Use of non neXus original consumables will void the manufacturer's warranty policy for the printer.

i To optimize printing quality, please engage in printer cleaning every time when the ribbon is changed.

- a. Open the top cover.
- b. Place the ribbon ID key into ID key socket.
- c. Insert the ribbon as shown.

! Please ensure your ribbon format is corresponded to installed ribbon ID key's label. Please make sure your ribbon film is facing top side during installation and also ensure the color of ribbon spool/core is matching to the ribbon adapter/holder.

- d. Close the top cover slowly and press until a click sound is heard.



1.3.2 Printer Connecting (Power & USB)

Power

- a. Connect power cable to power adaptor, then plug the power connector to printer's power socket.
- b. Plug the power plug to an earthed power socket.

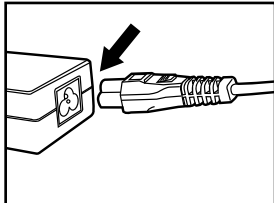
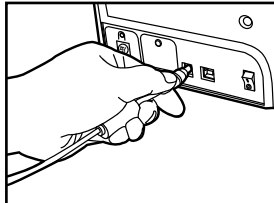
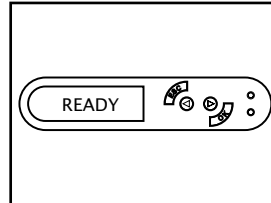
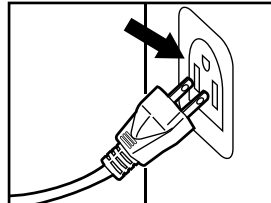
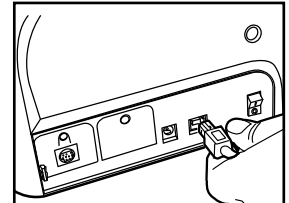


Please make sure the power plug is connected into a properly protected and earthed electrical source.

- c. Switch ON from the ON/OFF button to power up the printer, then the LCM control panel should light up and display “ready” message which indicates the printer is under working condition.



For your own safety, please make sure the power cable is always unplugged before attempting any service maintenance work.

a**b****c****USB**

USB



Please make sure the print driver software is fully installed before connecting the USB cable to your printer device.

Refer to the print driver installation section of this user guide for more details, and follow the instruction carefully.

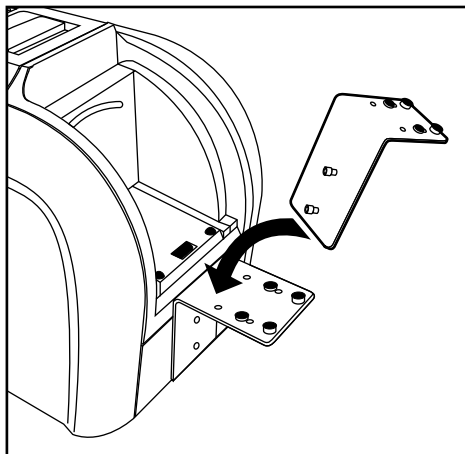
1.3.3 Card Placing

Loading (Automatic)

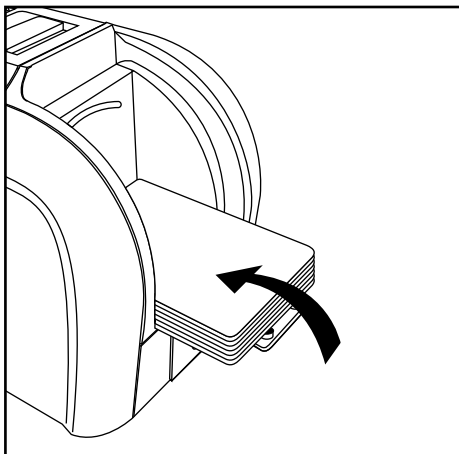
i For optimum printing quality, please ensure all cards are XXL standard.
Please do not touch the printable surface and not to use any dusty, damaged, folded or embossed cards in your printer.

- a. Place card input hopper.
- b. Place the cards into card input hopper.
- c. Place the weight module upon the top laying card.

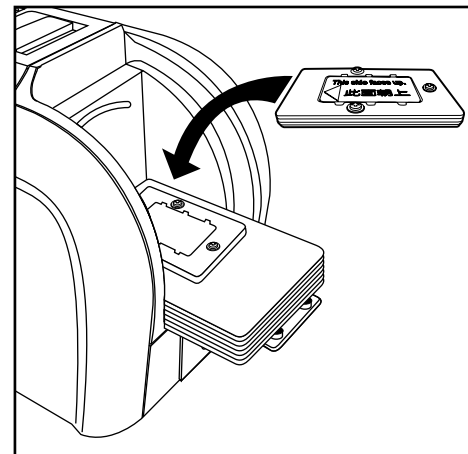
a



b

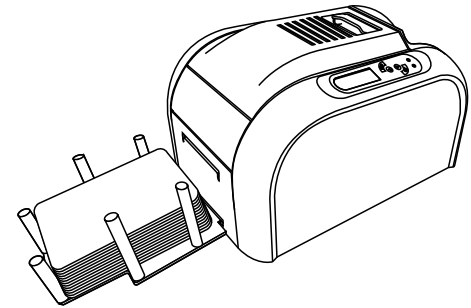


c



Collecting

When the printing and/or encoding cycle is completed, the printed and/or encoded card will be returned into output hopper which is designed with a capacity of 50 x 0.8mm cards.



Adjusting

The printer has a manual adjustable card thickness mechanism which can be located inside the printer unit when the top cover is open. The thickness level accepts from 0.3mm to 1.0mm, and the factory setting is at 0.8mm.

- a. Open the top cover.
- b. Adjust the thickness level by moving the lever from left to right to the preferred thickness setting.
- c. Close the top cover.

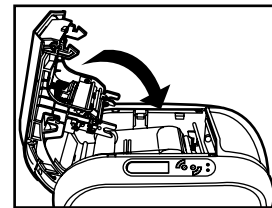
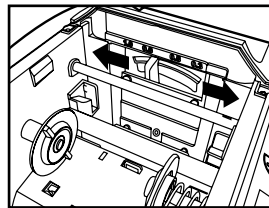
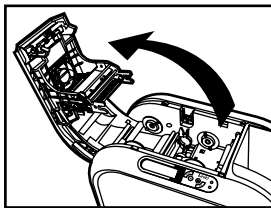
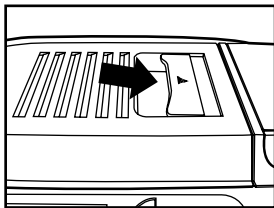
Card thickness adjustor




a

b

c




2.1 Print driver installation


 For your own safety, please make sure the power cable is always unplugged before attempting any service maintenance work.

This is an important step and requires special attention to configure the printer and driver correctly before start using it. Improper settings may result in substandard quality. It is essential to proceed installation process step by step, and changing any default settings only if when you are completely sure. We do offer an option to revert settings back to original factory settings at any time if any adjustment which you have made that does not correspond to the expected outcome results.

A CD is bundled with the printer which contains the printer driver for MS Windows-base PC.

 If the CD guide is missing, please contact neXus or your local neXus card printer distributor.

To begin install a print driver, please insert the CD into your computer and select the printer driver menu. A program will start and guide you through the entire configuration and settings process step by step.

 Please refer to printer connecting section for USB connecting procedure in this user guide for more details. Some version of Microsoft Windows may require the user to have administration rights to install the driver.

2.2 Print settings

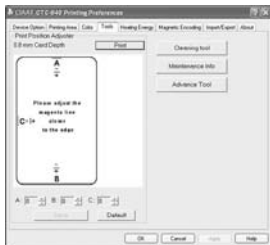
Before start using your XXL 2.0 card printer, it is very important to double check and/or change the default print driver settings. Those settings includes in the following list: ● Ribbon types ● Card types ● Card thickness ● Others

i Please pay attention to the settings in printer driver and contact your local XXL 2.0 distributor or dealer for any advice and assistance needed before attempting any changes.

Those settings of driver can be accessed from the following instructions:

- From the Start button (located bottom-left on the Windows task bar), select “Printers and Faxes”
- Select your XXL 2.0 (CIAAT CTC-940) card printer and then follow by a click on right button of the mouse
- From the Printer menu, select “Printing Preference”
- A pop up configuration screen for XXL 2.0 card printer appears
- The main menu tabs include Device Option, Printing Area, Color, Tools, Heating Energy, Magnetic Encoding, Import/Export & About

The most frequent use in print settings are Device Option, Color and Tools.



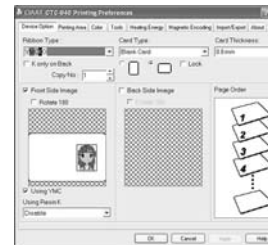
Device Option Tab

- Ribbon type
- Card type
- Card thickness
- Front & back image
- Page order
- Using Resin K



Color Tab

- Color preference setting
- Special function
- Color adjustment

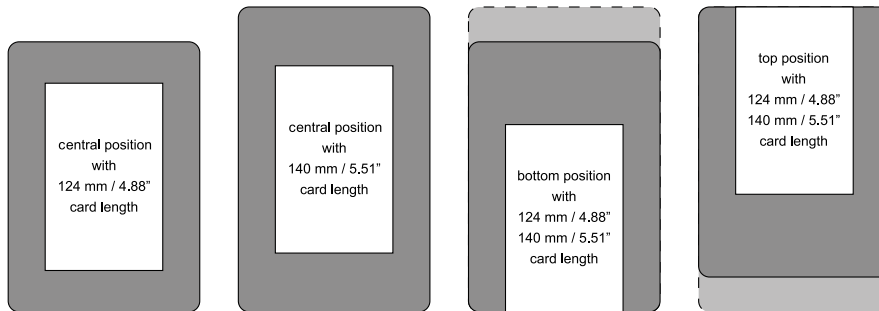


Tools Tab

- Printer position adjuster
- Cleaning tool option
- Maintenance info
- Advance option
- Heating energy option

2.3 Printing positions

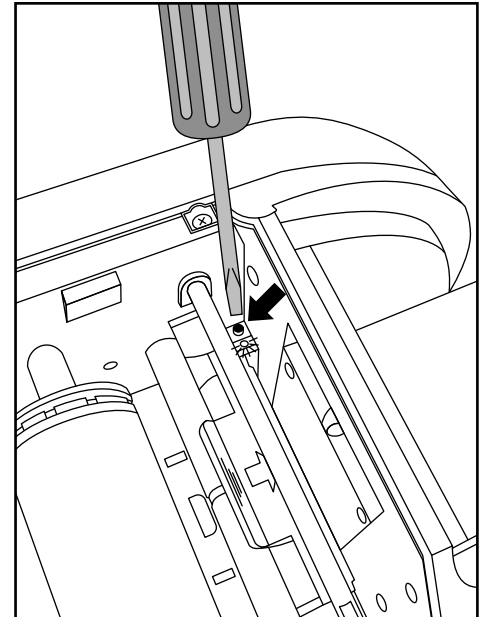
There are three selectable printing positions on the card.



You can select the printing positions by pressing the button inside the printer near the card inlet next to an LED with a suitable tool as shown.

The colour of the LED displays the printing position as following:

- Blue:** central position with 140 mm / 5,51 " card length
- Green:** central position with 124 mm / 4,88 " card length
- Red:** bottom or top position with both card lengths



First hold the button until the LED blinks, then press shortly until the required colour appears and release the button immediately. The LED will blink some more times and then stops. The printing position is now saved.

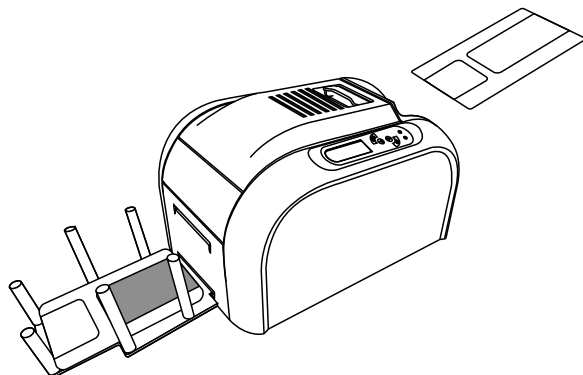
2.4 Double print procedure

Turning the card manually and printing the card for a second time, a double print can be achieved.

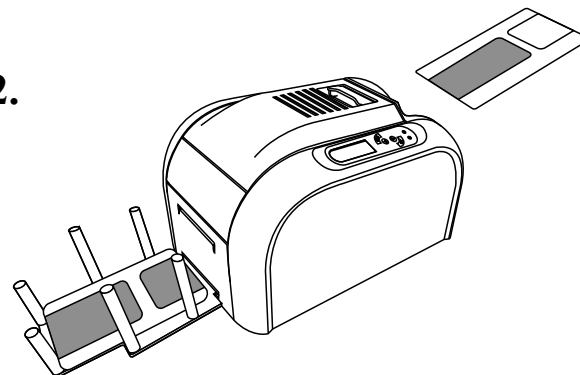
! Before printing the second side, make sure to define a smaller printing area for the overlay in the driver for this side. You cannot print on top of the first print, as the ribbon will stick and jam.

! Please make sure, that the preprinted card is positioned in the right way before the second print as shown in the figure below.

1.



2.



3.1 General warranty information notice announcement

The XXL 2.0 card printer is professional designed to provide you a long term service duty with minimum regular maintenance required. Therefore please do comply with the instructions given in below to ensure your printer unit is covered by warranty condition.

IT'S IMPORTANT TO STAY COVERED BY YOUR WARRANTY!



All the manufacturer's warranty conditions are subject to strict adherence to the regular routine servicing and maintenance instructions, and also printer cleaning cycles.



Any failure of the following required servicing and maintenance job duties mentioned in this chapter may void the print head warranty.

The XXL 2.0 card printer accepts no any other liability what so ever where it has been any single failure to perform required servicing and maintenance job duties on the printer. It is common to know that the print head is an extremely sensitive as well as a wearing and tearing component. Therefore the life expectancy is heavily depending on the presence of solids, dust or liquids in the environment, either on the print head or cards. Every operating user must take all necessary precautions to use clean cards in the printer unit. The frequency and quality of the servicing and maintenance job duties will not only extend the print head's life expectancy, but also maintain the output printed quality. It is very important to all users must comply with the servicing and maintenance instructions which described within this chapter.

Use of non neXus original consumables/ribbons may affect the quality and reliability of print job, low quality printed output and may also affect the printer's physical functions. The manufacturer's warranty does not cover any physical damages, quality problems and print head warranty by using non neXus original consumables/ribbons.

3.2 Routine / Regular printer cleaning



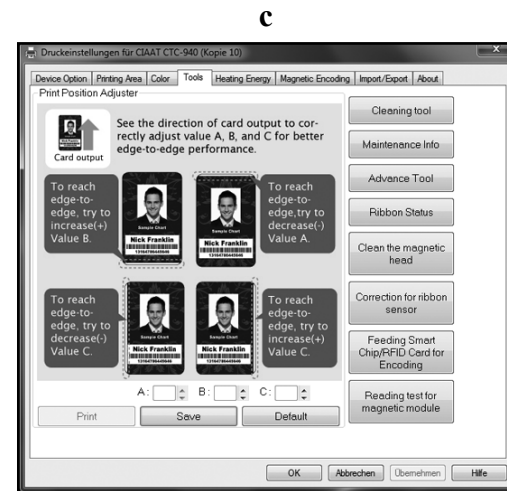
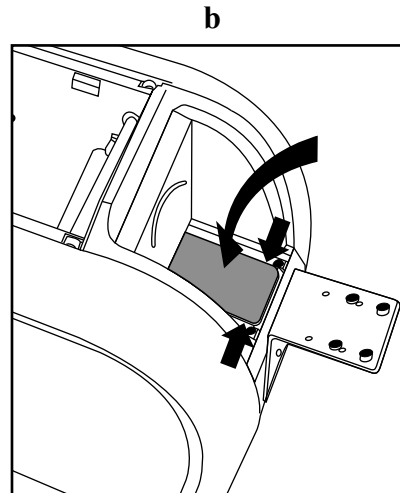
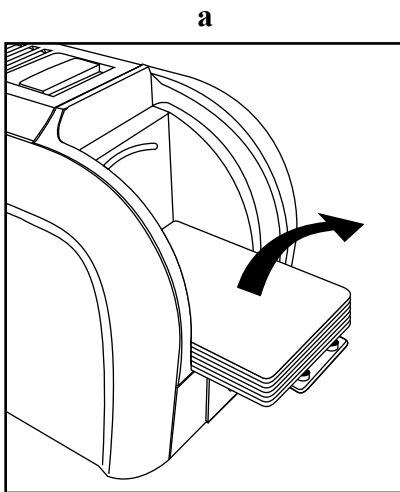
Proactive reminder of cleaning is given by the driver, and it is required to go with the instruction, or else the warranty on TPH may be invalid.

Item Description	Cleaning required after
Color / Mono Ribbon	400 cards
Magnetic Encoding	400 cards

3.2.1 Using cleaning card

i Each pack/box of XXL 2.0 printer original consumables should contain one single piece of cleaning card.

- Remove any remaining cards from input card feeder.
- Remove pilled protection film from the cleaning card and then place it **in the middle** of the card input hopper.
- Go to print settings in the driver, and access **Printing Preference**. Choose tab **Tools**, then apply **Cleaning Tool**.

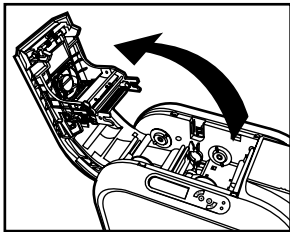


3.2.2 Using dust arrester

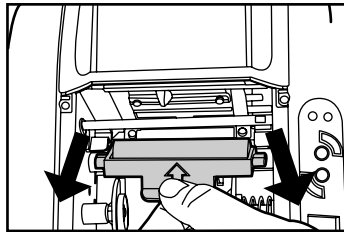
i Each pack/box of XXL 2.0 printer original consumables should contain a set of dust arrester (with cleaning roller).

If first to use... **a.** Take the dust arrester with cleaning roller from the accessory box of printer carton.
b. Remove adhesive film from the cleaning roller, and then put dust arrester into the printer.

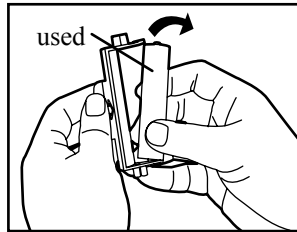
If need to change cleaning roller of dust arrester...



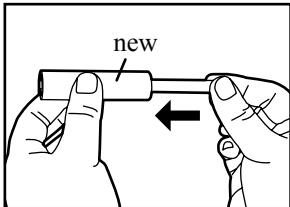
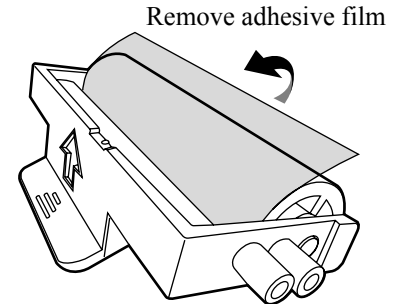
Open the cover gently



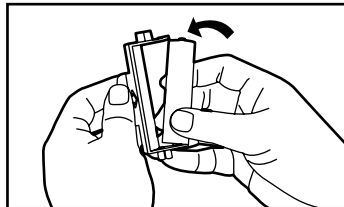
Take dust arrester from printer



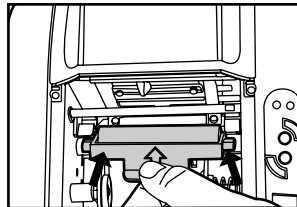
Remove the used cleaning roller



Put the metal shaft into the new cleaning roller



Assembly the roller and dust arrester



Place dust arrester back to the printer

3.2.3 Cleaning TPH (Thermal Print Head)

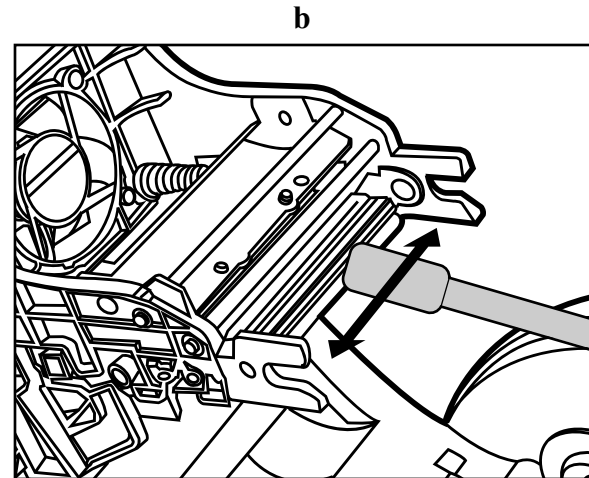
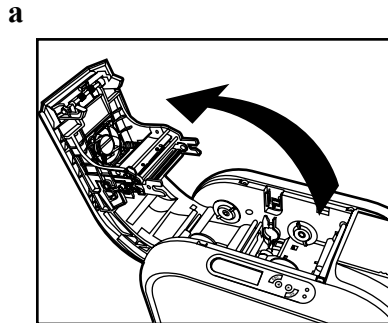
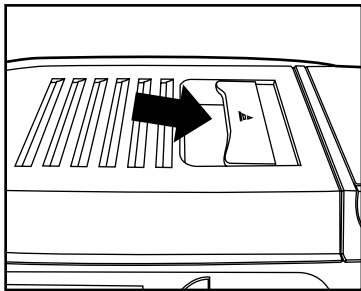


Please unplug the power cable from printer before start doing TPH cleaning process. Try not to make any direct physical contact to TPH with any metal/sharp objects or your fingers. The TPH and its components must be kept away from any discharge of static electricity.



In order to maintain original print out quality, it is highly recommended to perform this process every time when a ribbon is changed.

- a. Press the top opening button to open cover gently, and the TPH is attached to the ribbon door.
- b. Please use the sponge stick to clean the TPH.



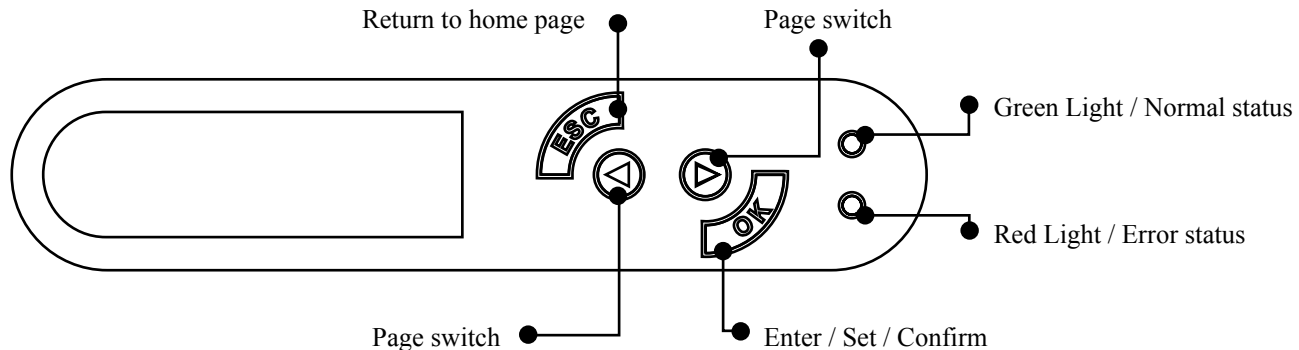
4.1 Warnings / Error messages and diagnosis

The XXL 2.0 card printer is designed to get user involvement down to a minimum level. It is advised to gain some familiarity with basic warning messages knowledge during the operation.

4.1.1 LCM control panel

Basic descriptions

The printer is equipped with a LCD display with four buttons to give the access to printer menu and two LED lights to show conditional status. All printing status and warning/error messages will be displayed in this LCD screen.



4.1.2 Control panel warning messages

Messages Displayed	Description	Solutions
Cover Open	Top cover door is opened	Close the top cover door.
IC Chip Missing	Ribbon IC chip is not inserted	Install ribbon IC chip into printer's IC chip socket.
Ribbon Missing	Ribbon is not installed	Install ribbon with corresponded IC chip into printer.
Ribbon Mismatch	Installed ribbon does not match with ribbon IC chip ID	Check ribbon type and install the corresponded IC chip.
Ribbon Type Error	Unsupported ribbon type	Check ribbon's region code with matching printer's region code.
Ribbon Out	Failing to searching ribbon	Reinstall the ribbon again with correct installation procedure.
	End of ribbon usage	Reinstall a new ribbon with IC chip.
Print Fail	Fail to start printing process	Check the ribbon to see if it's snapped.
Card Out	Card runs out	Place more cards with card's weight module.
	Inconsistency between card thickness adjustor and card used	Get the setting of adjustor and card used consistent.
	Adsorption force among cards	Move cards apart and then arrange them to input hopper for retry.
Card Jam	Jammed during operation	Follow the LCM screen for releasing card jam instructions.
Cam Error	Internal mechanical cam platen error	Contact your local service center for professional advice.
Ribbon Error	Ribbon's IC chip error	Reinsert IC chip again or change a new IC chip if it's required.

4.2 Identify installed driver software version

You can easily identify your driver version by accessing from your printer properties menu. It is essential to keep your printer driver to be the latest version which always published from neXus or local partner.

Checking your driver version can be accessed from the following instructions:



4.3 Troubleshooting

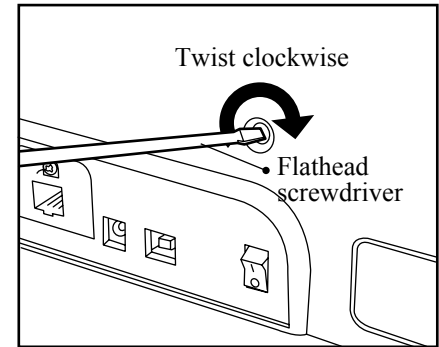
4.3.1 Printing problems

Nothing in action	<ul style="list-style-type: none"> ⦿ Check the printer driver to see if it is truly, well installed ⦿ Check the printer power supply and USB cable ⦿ Check the ribbon and card ⦿ Print a demo chart
Printed a blank card	<ul style="list-style-type: none"> ⦿ Check the ribbon ⦿ Check value A setting of “Printing Area” in the driver. To define value A as default to retry ⦿ Check the card to see if it carter to XXL specification
Partial or incorrect printing	<ul style="list-style-type: none"> ⦿ Check the printer settings ⦿ Check the interface cable and ribbon ⦿ Make sue the printer’s cleaning roller is clean ⦿ Check the printing card is clean ⦿ Check the print head
Printed some small blemishes	<ul style="list-style-type: none"> ⦿ The card surface may be dirty or work on cleaning via dust arrestor ⦿ Print head clogged ⦿ Check the roller of dust arrestor to see if there’s need to change a new one
Printed horizontal white lines	<ul style="list-style-type: none"> ⦿ Check the ribbon is fitted correctly ⦿ Check the print head is dirty or damaged
Printed vertical white lines	<ul style="list-style-type: none"> ⦿ TPH may be impaired. Contact the distributor or dealer nearest to you for help
Printed blurred images	<ul style="list-style-type: none"> ⦿ Check the ribbon to see if is fitted correctly ⦿ Check the print head to see if there’s need to do the cleaning ⦿ Check the cleaning roller of dust arrestor to see if there’s need to change a new one ⦿ Check the card is compatible or not

4.3.2 Releasing from card jams

Please remove the jammed card by the following instruction displayed on LCM control panel of the printer before continuing the printing job.

- ⦿ Do not open the printer cover.
- ⦿ Turn the screw on the backside of the printer clockwise until the card comes out.
- ⦿ Now open the printer cover.
- ⦿ Follow the instruction on the LCM control panel with three options: Auto removal, Semi-auto removal and Manual removal.



! During semi-auto removal and manual removal process, please do not put your hands into the card printer.

You can also perform the following steps to prevent card jams:

- ⦿ Check the card thickness settings is correctly adjusted from the printer driver option and thickness gauge.
- ⦿ Check the card thickness is fitted under specified specification in this manual.
- ⦿ Check the cards are flat in horizontal position.
- ⦿ Check the cards are not stuck together, and shuffle cards is required before loading.

4.4 Technical support

If you have come across any difficulties in configuring and/or operating your XXL 2.0 card printer, please read this manual carefully.

If you are unable to manage solving your problems, you can obtain further information or help from your local authorized distributor or reseller.

For any unresolved technical problems, contact your distributor or reseller.

It is important for you to provide those following information at anytime during your contact for servicing help:

- ⦿ Your printer model and serial number
- ⦿ The configuration and operating system which you are using
- ⦿ A detail descriptions of the incidents/problems which has occurred
- ⦿ A detail descriptions of the steps which you have already taken to solve the incidents/problems

Technical Specifications

<p>General Technical Features</p>	<ul style="list-style-type: none"> ⦿ Color printing module ⦿ 300dpi print head ⦿ USB connection ⦿ Ethernet TCP/IP connection as an optional module (Availability to be updated) ⦿ 32MB RAM / 1MB Flash ⦿ 50 cards output hopper (0.8mm/30mil) ⦿ 4 buttons and 2 LED control panel
<p>Printing Modes</p>	<ul style="list-style-type: none"> ⦿ Color sublimation and monochrome thermal transfer ⦿ A.I smart ribbon saving for monochrome printing
<p>Performance <small>(various from card design & settings)</small></p>	<ul style="list-style-type: none"> ⦿ Color: 1 side (YMCKO) = around 20 sec (under lab testing environment) ⦿ Monochrome: 1 side = 5 sec
<p>Operating Systems</p>	<ul style="list-style-type: none"> ⦿ Windows 2000, XP, Vista, Windows 7 (32/64-bit), Windows 8 (32/64-bit), Mac OS 10.5-10.8
<p>Ribbon Types</p>	<ul style="list-style-type: none"> ⦿ YMCKO (200/400 prints) ⦿ K (2000 prints) ⦿ Further monochrome ribbons with the colors white, blue, red, green, silver, gold
<p>Options <small>(Easy Add Modules)</small></p>	<ul style="list-style-type: none"> ⦿ Contactless/RFID encoding module (ISO 14443A, B, ISO 15693, Mifare, DesFire, HID iCLASS) ⦿ Ethernet connection module
<p>General Information</p>	<ul style="list-style-type: none"> ⦿ Card formats: 124mm x 88mm (4.88" x 3.46") and 140mm x 88mm (5.51" x 3.46") ⦿ Card types /thickness: PVC cards from 0.25mm to 1.0mm (10mil~40mil) ⦿ Hoppers: input: 50 cards (0.8mm/30mil), output: 50 cards (0.8mm/30mil) ⦿ Dimensions without hoppers: 197.8mm (W) x 354mm (L) x 204mm (H), Weight: 4.9kg ⦿ Connections: USB port, Ethernet TCP/IP port as an option (Ethernet 10/100 Mbps) ⦿ Power supply: AC input: 100~240V~2.5A, 50~60Hz / DC output: 24V = 4.16A ⦿ Operating environment: +15°C to +32°C / 20% to 85% RH (without condensation) ⦿ Storage environment: -20°C to +60°C / 20% to 90%RH (without condensation) ⦿ Operating ventilation: open cooled air area

